



Figure 17. Cr_{eq} and Ni_{eq} values of parent and filler material placed in Hammar & Svensson diagram.

Diagrama de Hammar e Svensson	1979	$\text{Cr} + 1,37\text{Mo} + 1,5\text{Si} + 2\text{Nb} + 3\text{Ti}$	$\text{Ni} + 0,31\text{Mn} + + 14,2\text{N} + \text{Cu}$
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